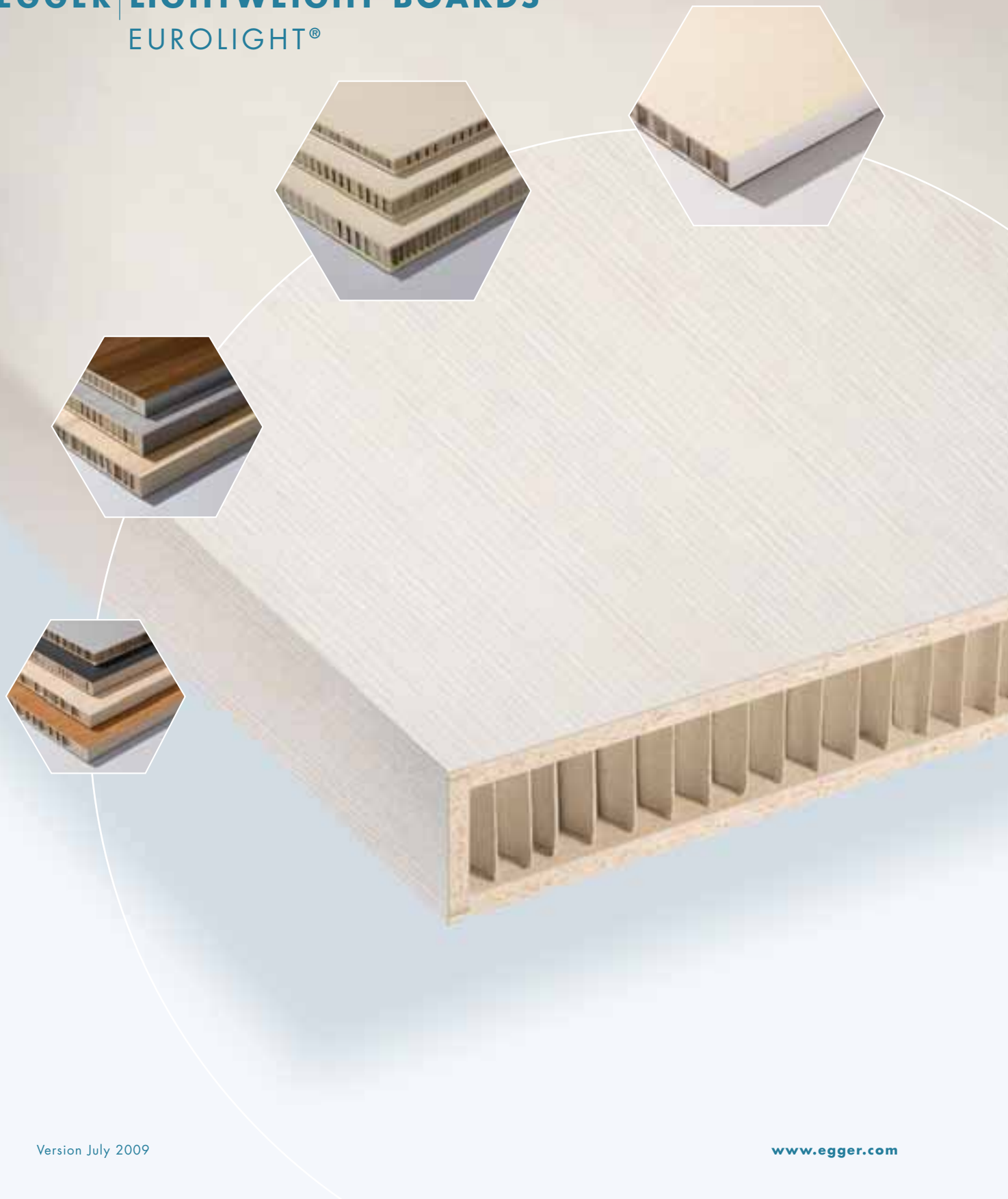


# EGGER LIGHTWEIGHT BOARDS

## EUROLIGHT®

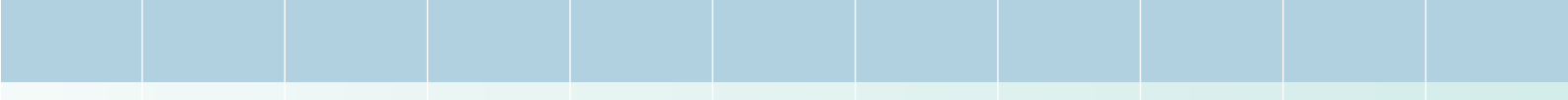


Version July 2009

[www.egger.com](http://www.egger.com)

**MORE FROM WOOD.**





*Manfred Riepertinger*  
**Manfred Riepertinger**  
Dipl. Ing. (FH) Holztechnik  
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Chipboard/MDF boards/EUROLIGHT®  
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Manfred.Riepertinger@egger.com

## **CONCEPT OF LIGHTNESS – NATURE IS OUR MODEL.**

The trend towards higher mobility and modern design is now also appropriate for innovative wood based panels.

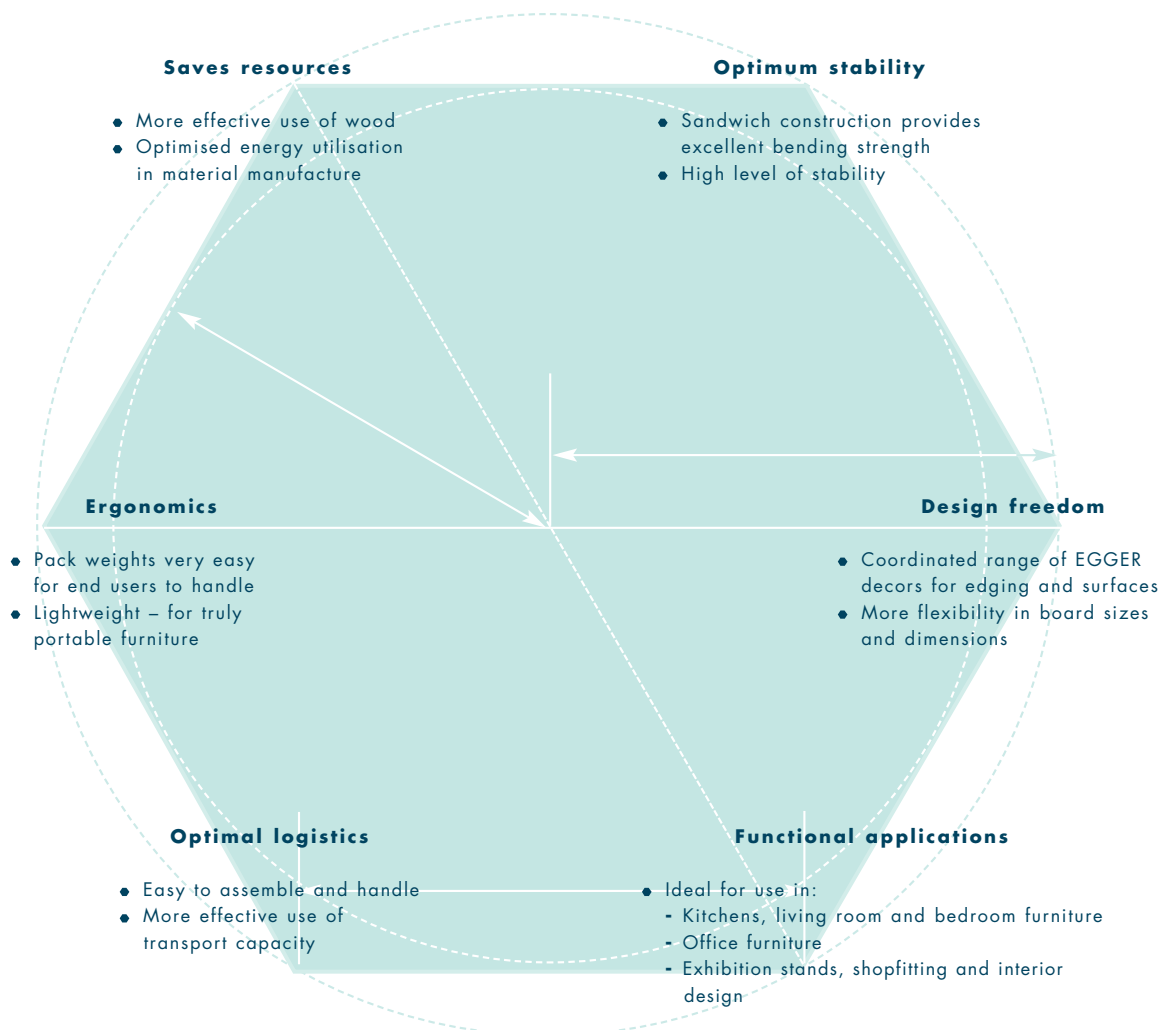
Lower weight, optimised stability and maximum freedom for design are requirements which a modern wood based material must fulfil. The only possibility to make significant weight savings, without the loss of load capacity and rigidity, is a sandwich board with a honeycomb core.

EUROLIGHT® is the answer to steadily increasing raw material, energy and logistic costs.

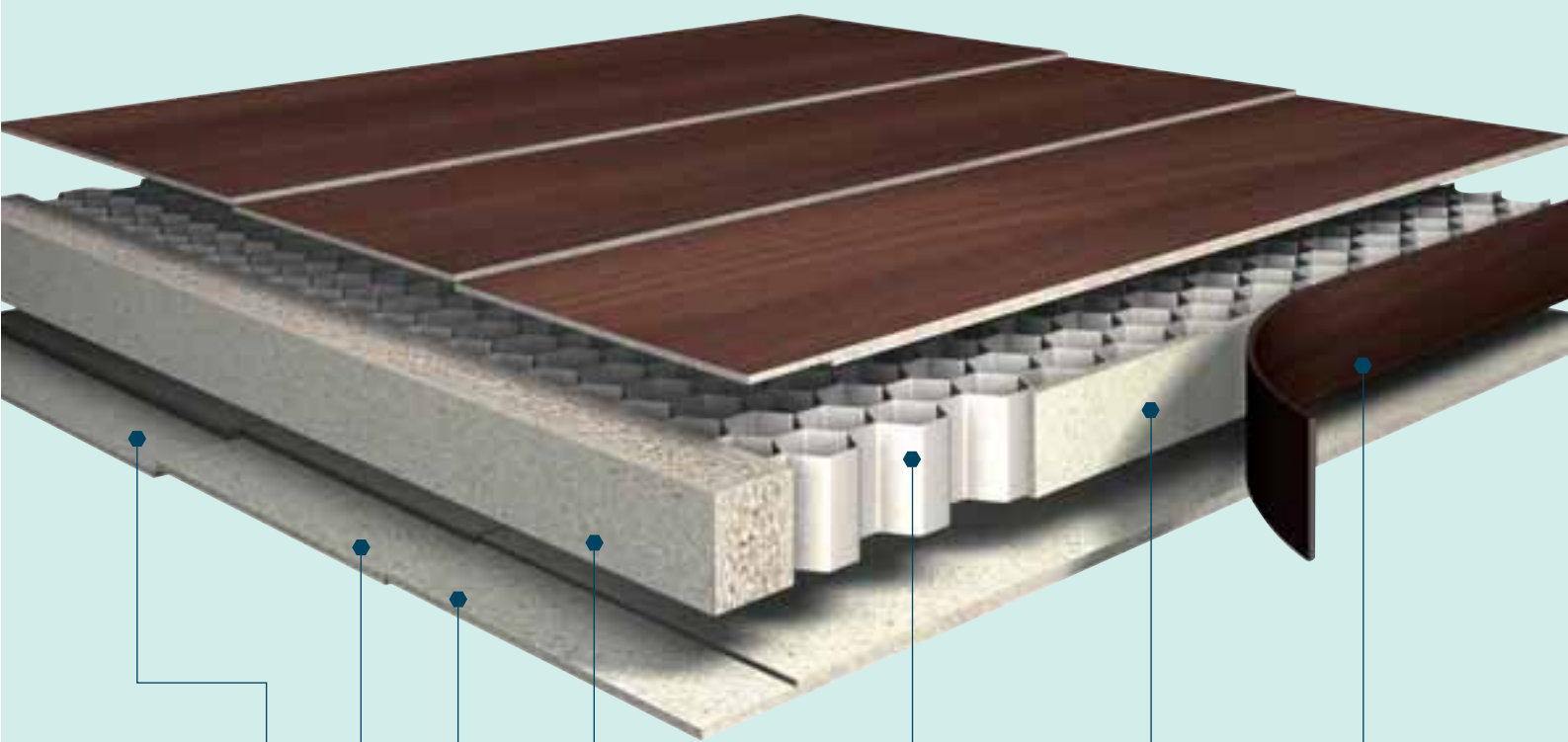
EUROLIGHT® offers the opportunity to produce modern, contemporary, high value furniture with ease.

EUROLIGHT® sets new standards in lightweight manufacturing.

### **EUROLIGHT® THE SIX SUCCESS FACTORS FOR A MODERN MATERIAL**



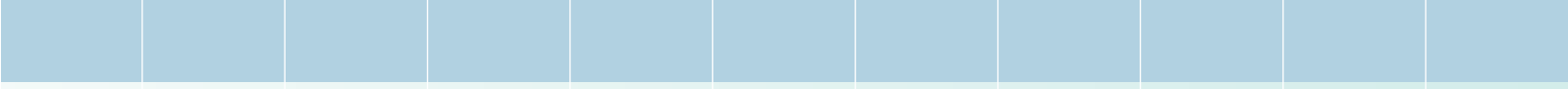
# EGGER LIGHTWEIGHT BOARDS EUROLIGHT®



Surface layers:	8 mm	4 mm	3 mm	Frame	Cardboard honeycomb core	Supporting edge	Decorative edging
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## Table of contents

<b>EUROLIGHT® boards</b>	<b>06</b>
<b>EUROLIGHT® surface options</b>	07
<b>EUROLIGHT® 8 mm surface layer</b>	09
<b>EUROLIGHT® 3 mm and 4 mm surface layers</b>	10
<b>EUROLIGHT® board with frame cut to fixed dimensions</b>	11
<b>EUROLIGHT® special finishes</b>	13
<b>EUROLIGHT® fitting solutions</b>	14
<b>Machining</b>	19
<b>EUROLIGHT® worktops</b>	<b>20</b>
<b>EUROLIGHT® worktop range</b>	21
<b>EUROLIGHT® worktop models</b>	23
<b>EUROLIGHT® technical product data</b>	<b>24</b>
<b>EUROLIGHT® product description and additional properties</b>	26



# EGGER | LIGHTWEIGHT BOARDS

## EUROLIGHT®

### EUROLIGHT® MULTIPLE SURFACE OPTIONS

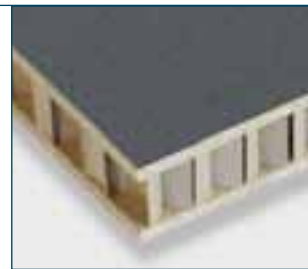
#### EUROLIGHT® RAW

EUROLIGHT® lightweight boards have a thin chipboard surface layer as standard. Furthermore, EGGER Thin MDF outer layers may be used according to individual customer requests.



#### EUROLIGHT® DECOR

EUROLIGHT® lightweight boards are available with a high-quality EURODEKOR® melamine-resin coating with a minimum surface layer thickness of 4 mm. As well as EGGER melamine and ABS security edging, EGGER laminates are also available in the same decors from our coordinated range of colours and materials.



#### EUROLIGHT® painting grade

High quality paint finishes are made possible with EUROLIGHT® painting grade. The priming foil layer is ideal for all contemporary paint types, e.g. DD, PUR, acrylate or water-based paints.



#### EUROLIGHT® LAM

EGGER thin chipboard surface layers can be used with all decorative EGGER laminates with a thickness of 0.15 to 1.2 mm. They are therefore ideal for worktops or table tops. Maximum width 1300 mm.



#### EUROLIGHT® FIN

This has a EGGER thin chipboard surface layer with a decorative finish of either a PVC or finished foil. It is available in a standard collection with over 20 decors.







# EGGER | LIGHTWEIGHT BOARDS

## EUROLIGHT® 8 MM SURFACE LAYER

### EUROLIGHT® FULL BOARD

### THE UNIVERSAL FRAMELESS LIGHTWEIGHT BOARD IN A "NEW DIMENSION"



Simple lightweight construction with EUROLIGHT® Decor is provided by 8 mm surface layers with frameless edges and 2 mm EGGER ABS edging. Virtually any fitting can be attached directly to the surface layer. There are new connector fittings available for honeycomb boards with 8 mm surface layers from companies including Hettich and Häfele.

#### Sizes and production possibilities

Dimensions	
<b>Full board size</b>	5610 x 2070 mm / 2800 x 2070 mm
<b>Special sizes</b>	available upon request
<b>Thickness range</b>	32 to 100 mm
<b>Standard thicknesses</b>	38, 50 and 60 mm
Surface layers	
<b>Surface layer thickness</b>	8.0 mm
<b>Surface layer material</b>	EUROSPAN®
<b>Surface finishes</b>	EURODEKOR® melamine faced EURODEKOR® painting grade EGGER laminates*
Honeycomb	
<b>Standard</b>	Standard honeycomb cell width 15 mm
<b>Special Honeycomb</b>	Different cell width of the honeycomb available upon request
	Corrugated cardboard honeycomb possible on request
Gluing of the Honeycomb surface layer	
<b>Gluing system</b>	PUR

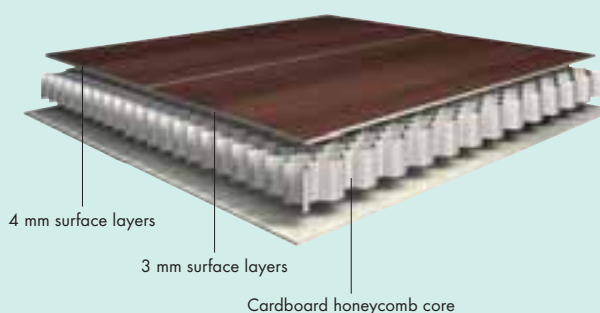
\* maximum width 1300 mm

# EGGER | LIGHTWEIGHT BOARDS

## EUROLIGHT® 3 MM AND 4 MM SURFACE LAYERS

### EUROLIGHT® FULL BOARD

#### THE FRAMELESS LIGHTWEIGHT BOARD IN A "NEW DIMENSION"



Optimum lightweight construction using 3 mm and 4 mm surface layers. The truly light wood-based panel for furniture construction: easy to use with frames, dowels and support edges.

<b>Sizes and production possibilities</b>	
<b>Dimensions</b>	
<b>Full board size</b>	5610 x 2070 mm
<b>Special sizes</b>	available upon request
<b>Thickness range</b>	15 - 100 mm
<b>Surface layers</b>	
<b>Surface layer thickness</b>	3.0; 4.0 mm; other surface layer thicknesses available upon request
<b>Surface layer material</b>	EGGER Thin Chipboards EGGER Thin MDF EGGER Thin MDF HD
<b>Surface finishes</b>	EURODEKOR® melamine faced EURODEKOR® painting grade EGGER laminates* EGGER Thin Chipboards FIN (finishing foil)
<b>Honeycomb</b>	
<b>Standard</b>	Standard honeycomb cell width 15 mm
<b>Special Honeycomb</b>	Different cell width of the honeycomb available upon request
	Corrugated cardboard honeycomb possible on request
<b>Gluing of the Honeycomb surface layer</b>	
<b>Gluing system</b>	PUR

\* maximum width 1300 mm

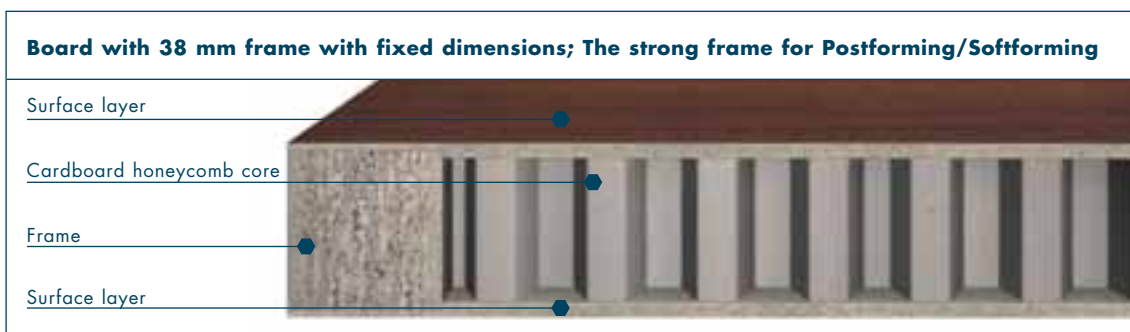
# EGGER LIGHTWEIGHT BOARDS

## EUROLIGHT® 3 MM AND 4 MM SURFACE LAYERS

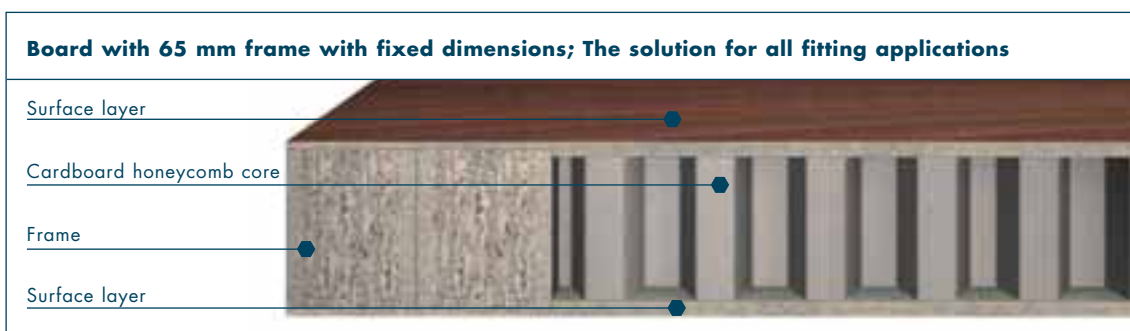
**EUROLIGHT® CUT-TO-SIZE BOARD WITH FRAME IN FIXED DIMENSIONS**  
**THE SOLUTION FOR THIN SURFACE LAYERS IN 3 AND 4 MM THICKNESSES**



Frame width after cutting to size and edging > 5 mm.



Frame width after cutting to size and edging > 30 mm.



Frame width after cutting to size and edging > 60 mm.

Production possibilities	
Minimum size	310 x 310 mm
Maximum size 2-sided longitudinal frame	5610 x 1500 mm
Maximum size 4-sided frame	3300 x 1500 mm
Frame material	
EUROSPAN® Rawboard	
EGGER MDF on request	
EUROSTRAND® OSB on request	



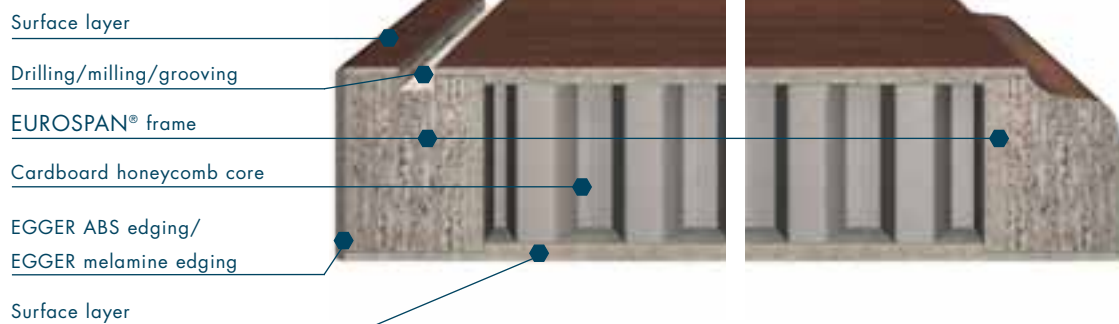
# EGGER LIGHTWEIGHT BOARDS

## EUROLIGHT®

### ADDED VALUE OPTIONS FOR EUROLIGHT® FROM OUR COMPONENTS FACTORY, ST. JOHANN

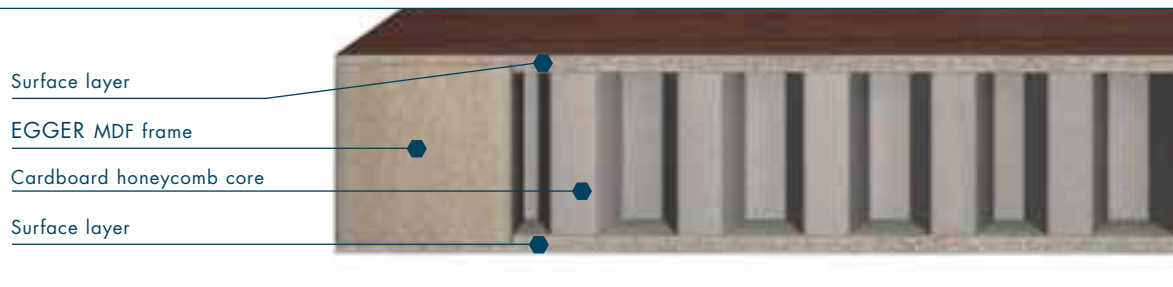
We have the expertise to further enhance EUROLIGHT® with a variety of top-quality finishes. Virtually any requirement can be met in thicknesses of up to 60 mm.

#### EUROLIGHT® as a prefabricated furniture component up to 60 mm



Soffforming to 38 mm board thickness is possible, depending on the type of profile. Frame width 38 and 65 mm.

#### EUROLIGHT® as a blank for interior doors with 4-sided EGGER MDF frame

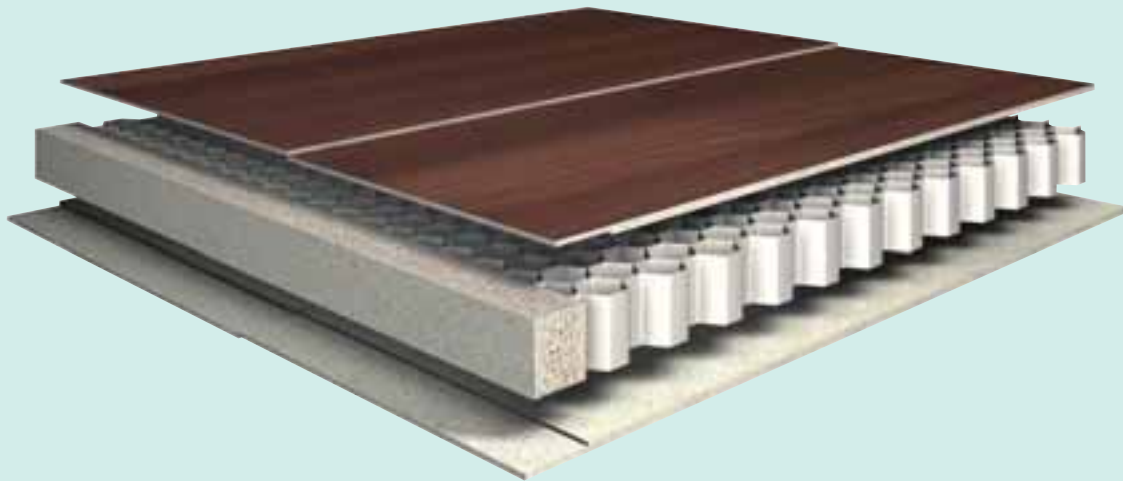









EGGER MDF frame, width 38 or 65 mm

# EGGER | LIGHTWEIGHT BOARDS

## EUROLIGHT® 3 MM AND 4 MM SURFACE LAYERS

### FITTING SOLUTIONS FOR BOARDS WITH 38 MM AND 65 MM FRAMES



					
	<b>Hinge</b>	<b>Connection fitting</b>	<b>Sliding door</b>	<b>Drawer runner</b>	<b>Other fittings</b>
 <b>38 mm frame width</b>	Standard hinges and cup hinges	Standard connectors	-	Attached to the frame using a sleeve* or special screw**	<ul style="list-style-type: none"> <li>- Bed fitting</li> <li>- Rear wall connector</li> <li>- Hanging fittings</li> <li>- Furniture feet</li> </ul>
 <b>65 mm frame width</b>	Standard hinges and cup hinges	Standard connectors	Standard sliding door fitting	Attached to the frame using a sleeve* or special screw**	<ul style="list-style-type: none"> <li>- Bed fitting</li> <li>- Rear wall connector</li> <li>- Hanging fittings</li> <li>- Furniture feet</li> </ul>

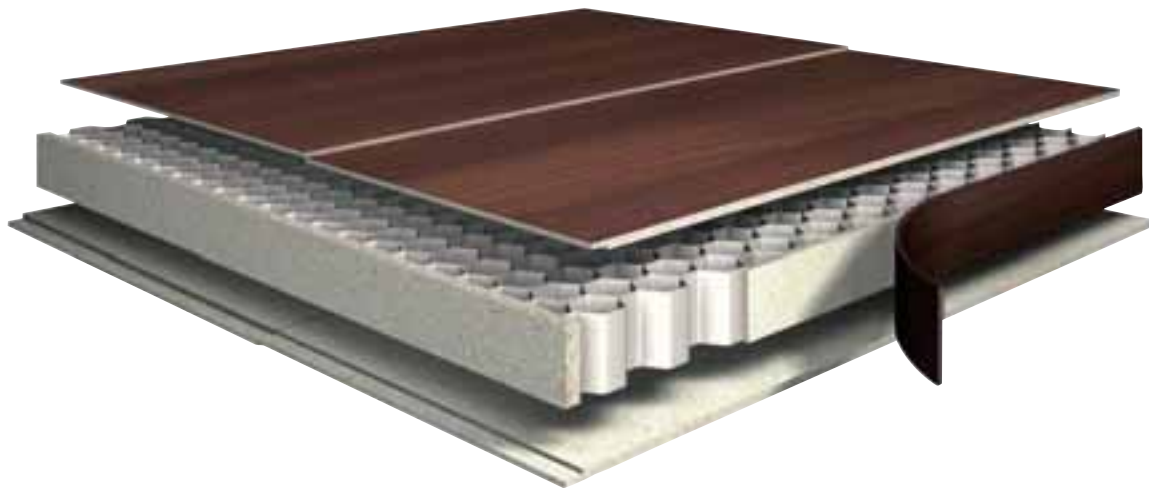
\* Hettich: Sleeve no. 4



\*\* Häfele: Varianta HC

# EGGER | LIGHTWEIGHT BOARDS

## EUROLIGHT® 3 MM AND 4 MM SURFACE LAYERS

### FITTING SOLUTIONS FOR BOARDS WITH 10 MM FRAMES OR SUPPORTING EDGE



	Hinge	Connection fitting	Sliding door	Drawer runner	Other fittings
<b>Hettich, Surface layers 3 mm and 4 mm</b> 	Secured using Hettinject adhesive dowel	Board thickness ≤ 22 mm VB 36 ≤ 30 mm Rastex > 30 mm VB 36 HT	Secured using Hettinject adhesive dowel	Secured using Hettinject adhesive dowel	Secured using Hettinject adhesive dowel
<b>Häfele, Surface layers of 4 mm and above</b> 	Secured using Varianta HC special screw	Tab 20 HC with Varianta HC Rafix 20 HC up to 50 mm Rafix 20 up to 40 mm	up to 40 kg door weight with special screw Varianta HC	Secured using Varianta HC special screw	Secured using Varianta HC special screw

# EGGER | LIGHTWEIGHT BOARDS

## EUROLIGHT® 3 MM AND 4 MM SURFACE LAYERS

### NEW ATTACHMENT TECHNIQUES FOR LIGHTWEIGHT BOARDS

The use of frameless lightweight boards with surface layers as thin as 3 or 4 mm brings with it a requirement for new technical solutions for attaching fittings. Depending on design criteria, one of the solutions to this issue is to use one of the dowel systems described below:

	<p><b>Hettinject – intelligent adhesive dowel from Hettich International</b></p> <ul style="list-style-type: none"> <li>■ Can be installed mechanically or manually</li> <li>■ Tolerance can be adjusted without compromising strength</li> <li>■ Universal platform for attaching all fittings</li> <li>■ Creates strength precisely where it is needed</li> </ul>
	<p><b>Titussonic – dowel technology with ultrasound adhesive</b></p> <ul style="list-style-type: none"> <li>■ Dowel system that uses ultrasound to fuse the adhesive on the dowel with the surface layers</li> <li>■ Universal platform for attaching all fittings</li> </ul>
	<p><b>Häfele – Lightweight solutions</b></p> <ul style="list-style-type: none"> <li>■ Dowel system with integrated PU adhesive</li> <li>■ Highly stable dowel system for all fitting solutions</li> <li>■ easy assembly by hand or by machine</li> </ul>
	<p><b>Nehl – Lightweight solutions</b></p> <p>Functional connection with plastic insert:</p> <ul style="list-style-type: none"> <li>■ already realised for wall shelf supports</li> <li>■ connection with the surface layer makes it universally suitable for all lightweight board thicknesses from 33 mm</li> <li>■ easy to insert into the milled cut-out, if required additional glueing with PU adhesive (integrated adhesive channels)</li> </ul>

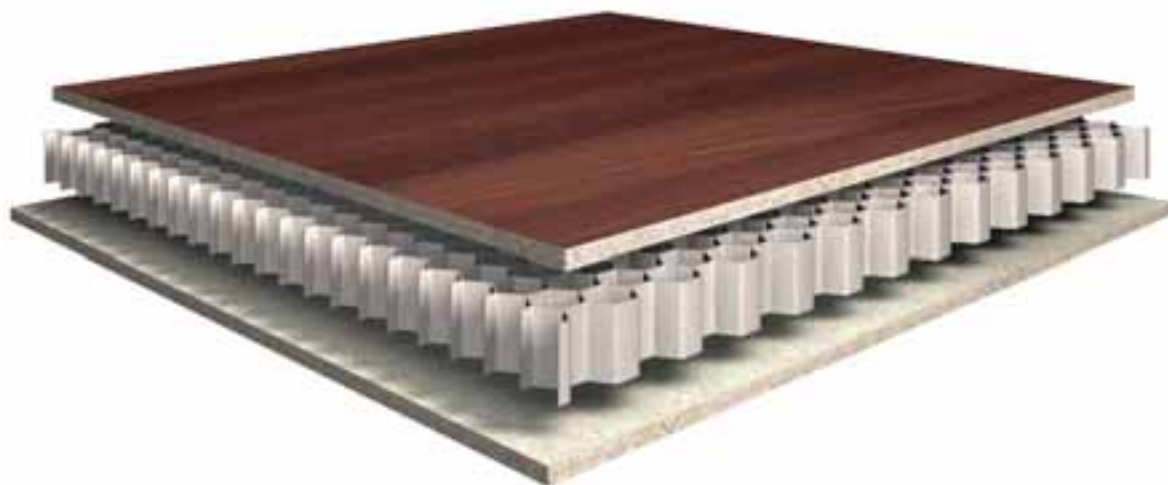
The individual manufacturers will be able to provide further information.



# EGGER | LIGHTWEIGHT BOARDS

## EUROLIGHT® 8 MM SURFACE LAYER

### FITTING SOLUTIONS FOR 8 MM FRAMELESS BOARDS



					
	<b>Hinge</b>	<b>Connection fitting</b>	<b>Sliding door</b>	<b>Drawer runner</b>	<b>Other fittings</b>
	Standard hinges and cup hinges	Hettich: VB 36 HT Häfele: Tab 20 HC	Sliding doors with conventional fitting	Standard screw fixings	Standard screw fixings



# EGGER | LIGHTWEIGHT BOARDS

## EUROLIGHT®

### EUROLIGHT® – EASY MACHINING

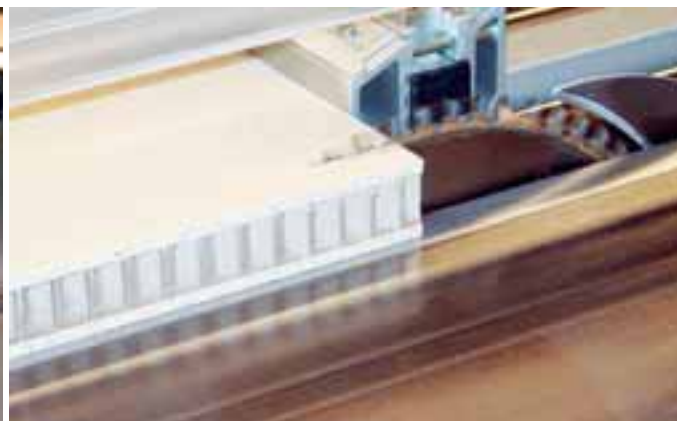
Lightweight boards can be machined like a regular chipboard and are easy to handle.

Machining	
<b>Sawing</b>	Standard panel product processing preferably using a scorer (according to the tool manufacturer's specifications)
<b>Drilling</b>	Standard panel product processing
<b>Milling</b>	Counter rotational
Veneering and laminating	
<b>Specified compression force</b>	maximum 1.5 Kp/cm <sup>2</sup> maximum 0.15 N/mm <sup>2</sup> } at 15 mm cell width

For further fabrication advise please visit [www.egger.com](http://www.egger.com).



Drilling



Sawing



Milling



# EGGER LIGHTWEIGHT BOARDS EUROLIGHT® WORKTOPS

With the innovative model combination between a 3 mm radius and a straight edge, multiple application possibilities open themselves to you. Whether you use the postformed or the ABS edge, with EUROLIGHT® worktops you can set trendy accents. In addition you are supported by an extensive accessory program. The matching decor and material combination is also guaranteed for all 15 decors: Laminates, ABS Edgings, EUROLIGHT® Decor profiles, splashbacks and identical skirtings offer colour combination of the highest level.



Model combination	Size	Thickness
MOD 300/3 & MOD 100/2 	4100 x 600 mm	60 mm

**NEW DIMENSION**  
64 x 2 mm



EGGER ABS edgings

**NEW!**



EUROLIGHT® Decor profile

**NEW!**



EGGER template



EUROLIGHT® worktop Connector



EUROLIGHT® worktop Connector Type M



EUROLIGHT® T-profile



EUROLIGHT® sink installation adapter



EGGER universal glue



# EGGER | LIGHTWEIGHT BOARDS EUROLIGHT® WORKTOPS

In addition to the EUROLIGHT® worktop stock programme other models are also possible subject to minimum order quantities. In addition to these different model options we also offer a wide range of EGGER laminates with attractive decors and innovative textures to give you enough scope for individual design ideas.

EUROLIGHT® worktop models				
Model series	Model diagram	Model No.	Board thickness	Dimensions
<b>90</b> milled		90	38, 50 and 60	4100 x 600 and 920
<b>100</b> Edging on one side		100/1,5	38	4100 x 600 and 920
		100/2	50 and 60	
<b>300</b> Postforming		300/3	38, 50 and 60	4100 x 600 – on one side 4100 x 920 – on both sides


High gloss decors 3650 x 600 and 920 mm





# **EUROLIGHT®**

## **TECHNICAL PRODUCT DATA**



This technical datasheet has been produced to the best of our knowledge and with the utmost care. The ongoing development of EUROLIGHT® and revisions of standards and legal documents can result in technical alterations. The contents of this technical data sheet can therefore be taken neither as instructions for use nor as legally binding.

## PRODUCT DESCRIPTION AND ADDITIONAL PROPERTIES

### Application

EUROLIGHT® is a decorative wood-based composite board for indoor use.

### Properties

General tolerances	Standard basis	Unit	Value
<b>Thickness tolerance</b> related to nominal measurement	EN 324	mm	± 0.3
<b>Length and width tolerances</b> - Full board - Cut boards with frames	EN 324	mm	± 5.0 ± 2.0
<b>Curvature</b> - Full board - Cut boards with frames	EN 14322	mm/m	≤ 2.0 ≤ 2.0
<b>Squareness</b> - Full board - Cut boards with frames	EN 324	mm/m	≤ 2.0 ≤ 2.0
<b>Edge straightness</b> - Full board - Cut boards with frames	EN 324	mm/m	± 1.5 ± 1.5
<b>Bonding strength</b> - Surface layer to honeycomb	in accordance with EN 319	N/mm <sup>2</sup>	> 0.15
- Surface layer to frame	in accordance with EN 319	N/mm <sup>2</sup>	10/38* = 0.8 65** = 0.3
<b>Screw extraction resistance</b> - Full board with 8 mm surface layer	EN 320	N	> 570
- Postframed board, 3 mm surface layer with 38 mm chipboard frame (raised)			> 580
- Postframed board, 4 mm surface layer with 38 mm chipboard frame (raised)			> 690
- Postframed board, 4 mm surface layer with 38 mm MDF frame (raised) as inside door blank			> 910
<b>Edge splinters</b> - Full board - Cut boards with frames	EN 14323	mm	≤ 10 ≤ 3.0
<b>Limit deviation density, average value</b>	EN 323	%	± 10
<b>Formaldehyde content</b>	EN 120	mg/100g	E1
<b>Temperature resistance</b>		°C	≤ 80°C

\* Vertical frame

\*\* Horizontal frame

# EGGER | LIGHTWEIGHT BOARDS

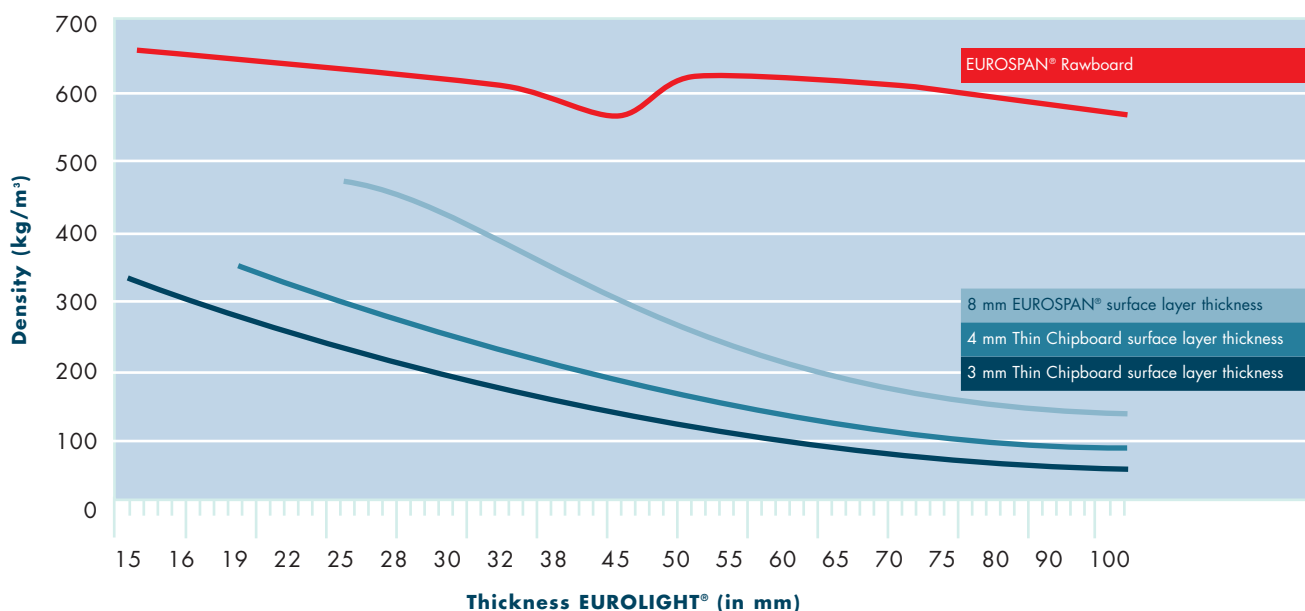
## EUROLIGHT®

The density behaviour with different surface layer thicknesses of frameless EUROLIGHT® boards

Board thickness EUROLIGHT®	Surface layers			EGGER   EUROSPAN® Rawboard
	3 mm Thin Chipboard	4 mm Thin Chipboard	8 mm EUROSPAN®	Density (kg/m³)
15 mm	338	–	–	670
16 mm	319	–	–	660
19 mm	274	346	–	650
22 mm	240	303	–	640
25 mm	215	270	478	630
28 mm	195	245	430	621
30 mm	184	230	404	615
32 mm	175	218	380	610
38 mm	152	188	325	595
45 mm	133	164	279	580
50 mm	123	150	254	570
55 mm	114	140	234	621
60 mm	107	130	217	615*
65 mm	102	123	203	610*
70 mm	96	116	190	610*
75 mm	92	110	180	600*
80 mm	88	105	170	595*
90 mm	82	97	155	580*
100 mm	77	90	142	570*

\* theoretical values

### Density graph



**PERSUASIVE TECHNICAL FEATURES**



**Group of use L75**

<b>Load value:</b> 150 kg/m <sup>2</sup>
<b>Surface layer:</b> 4 mm on both sides
<b>Board thickness:</b> 50 mm
<b>Deflection:</b> < 2.5 mm
<b>Span width:</b> 975 mm

**EGGER** | EUROLIGHT® has many impressive aesthetic and technical properties. The use of sandwich-based elements is not just restricted to furniture construction, indeed the aeronautics and aerospace industries employ similar concepts.

**Endurance test according to DIN 68874-1**

Requirements for the deflection of shelving				
<b>Group of use</b>		L 75		
<b>Test weight</b>		150 kg/m <sup>2</sup>		
<b>Span width</b>		975 mm		
<b>Permissible bending</b>		9.75 mm		
<b>Board thickness</b>	<b>Board construction</b>	<b>Deflection according to</b>		
		<b>5 min.</b>	<b>14 days</b>	<b>28 days</b>
38 mm	4/30/4 mm	2.37 mm	5.66 mm	6.59 mm
40 mm	4/32/4 mm	2.74 mm	3.26 mm	4.36 mm
50 mm	4/42/4 mm	1.00 mm	1.58 mm	2.36 mm

# EGGER | LIGHTWEIGHT BOARDS

## EUROLIGHT®

### Mechanical properties

Properties EUROLIGHT® with 3 mm surface layer	Unit	Board thickness in mm		
		25	28	50
Internal bond	N/mm <sup>2</sup>	≥ 0.15		
Deflection In accordance with DIN 68874-1 After 28 days - Test load 150 kg/m <sup>2</sup> Distance from axis 1000 mm Board size 1025 mm x 400 mm	mm	13.1	10.4	6.1
Compression strength	kg/cm <sup>2</sup>	1.5		

Properties EUROLIGHT® with 4 mm surface layer	Unit	Board thickness in mm							
		16	19	25	28	30	38	40	50
Internal bond	N/mm <sup>2</sup>	≥ 0.15							
Deflection In accordance with DIN 68874-1 After 28 days - Test load 150 kg/m <sup>2</sup> Distance from axis 1000 mm Board size 1025 mm x 400 mm	mm	-	-	11.3	9.7	8.4	6.5	4.3	2.3
Soundproofing coefficient R'w	db	26.4	24.4	-	-	-	-	-	-
Compression strength	kg/cm <sup>2</sup>	1.5							

Properties EUROLIGHT® with 8 mm surface layer	Unit	Board thickness in mm		
		38	50	60
Internal bond	N/mm <sup>2</sup>	≥ 0.15		
Deflection In accordance with DIN 68874-1 After 28 days - Test load 150 kg/m <sup>2</sup> Distance from axis 1000 mm Board size 1025 mm x 400 mm	mm	≤ 7.0	≤ 3.0	≤ 2.5
Soundproofing coefficient R'w	db	28	26.5	25.5
Compression strength	kg/cm <sup>2</sup>	1.5		

# EGGER | LIGHTWEIGHT BOARDS

## EUROLIGHT®

### Climate test, EUROLIGHT® in changing climate

	Starting climate	Measurement 1 after 14 days	Additional thickness with respect to starting climate		Measurement 2 after 18 days	Additional thickness with respect to starting climate		Measurement 3 after 34 days	Additional thickness with respect to starting climate	
<b>Climate setting</b>	25°C/24% RH	25°C/68% RH			23°C/50% RH			23.5°C/24% RH		
<b>Measurement point</b>	Thickness (mm)	Thickness (mm)	mm	%	N/mm <sup>2</sup>	mm	%	N/mm <sup>2</sup>	mm	%
<b>Mean value</b>	30.00	30.40	0.40	1.35	30.30	0.30	1.02	30.06	0.07	0.22

RH = relative humidity

### Swelling behaviour of EUROLIGHT® worktops

Test material	Swelling after 24 h
<b>EUROLIGHT® worktop</b> Model 300/3, edged with lateral EGGER ABS edging, Thickness 38 mm, cut-out with EUROLIGHT® T-profile	3.30 %

### Storage instructions:

Transport and store EUROLIGHT® lightweight boards with great care. Store flat on an even, horizontal dry surface in a closed building.



**Always up-to-date:**

**EGGER | PRODUCT INFORMATION SERVICE online**

- the very latest, detailed product information at any time
- quick and easy search using the EGGER product finder
- technical information, data sheets and downloads
- processing options and possible uses for all products



**[www.egger.com](http://www.egger.com)**

## EGGER | PRODUCTION SITES

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